In this paper, an overview of different analytic queueing models for traffic on road networks is presented. In the literature, it has been shown that queueing models can be used to adequately model uninterrupted traffic flows. This paper gives a broad review on this literature. Moreover, it is shown that the developed published methodologies (which are mainly single node oriented) can be extended towards queueing networks. First, an extension towards queueing networks with infinite buffer sizes is evaluated. Secondly, the assumption of infinite buffer sizes is dropped leading to queueing networks with finite buffer sizes. The impact of the buffer size when comparing the different queueing network methodologies is studied in detail. The paper ends with an analytical application tool to facilitate the optimal positioning of the counting points on a highway.

Keywords: Traffic Flows; Queueing Networks; Finite and Infinite Buffer Sizes.

1. Introduction and Motivation

Congestion is a function of the number of vehicles on the road, showing the need for well-performing traffic models that capture this specific relationship. Traffic flows are usually modelled empirically: speed and flow data are collected for a specific road and econometrically fitted into curves, i.e. the speed-flow-density diagrams (Daganzo (1997)). Alternatively, (mainly supported by the increasing computer performance), one may use simulation to model traffic flows (e.g. leading to the well-known car-following models, see Transportation Research Board (1996); Zhang and Kim (2005)). These approaches are however limited in terms of predictive power and sensitivity analysis. Moreover, these techniques are highly data-dependent and (computer) time-dependent and as such, not directly applicable in the decision process of various policy makers (Jain and MacGregor Smith (1997)).
As an alternative to these methodologies, analytical models based on queueing theory could be used to model traffic flows. This review paper intends to give an overview of the different efforts in the relevant traffic flow literature where queueing models are used. The contributions of this paper are twofold:

First, the methodology to model road networks using analytical queueing models is reviewed in detail. The current methodology is however mostly limited to single node analysis, i.e. single stage queueing models. As in practice traffic passes through a multitude of nodes, the extension towards network models is necessary. In this paper, it is proposed that a road network can be represented as a queueing network where vehicles spend time. This time spent is dependent upon the occupation of the road network, i.e. a high occupation or traffic intensity will lead to more time en route. Consequently, the performance indicators of the queueing networks will be used to determine the time on the road. Note that the term congestion will be used here in a strictly queueing theory sense meaning more than one customer in the system leading to traffic intensity strictly larger than zero. When considering getting stuck in traffic (stand still), the term traffic jam will be used.

Secondly, in the late 1990s, more and more vehicle detectors have been installed throughout the world to record the passing of vehicles (Newell (2002); Ehlert et al. (2005)). Mostly, the decision concerning the location of the detector is arbitrarily (e.g. near an off-ramp or on-ramp). Based on the insights obtained from the literature on finite versus infinite queueing networks applied to traffic environments, a policy tool is developed to determine the optimal positions of the vehicle detectors on highways. The tool proposed in this paper determines, based on the expected traffic intensity, the optimal number and the best locations for the different detectors to adequately monitor traffic.

This paper is organized as follows: first, in Section 2, a broad literature review on queueing models applied to traffic flows is presented. Based on the latter, an extension in the direction of queueing network analysis for traffic networks is presented. It is split up into two major paths depending upon the buffer size: nodes having an infinite buffer size (Section 3.1) or nodes having a finite buffer size (Section 3.2). The developed models (networks with infinite and finite buffer size) are compared with each other and differences are evaluated (Section 4). In Section 5, a tool (based on the elaborated queueing analysis) to determine the optimal places of the different counting points on the road is presented. Then, future research opportunities are discussed (Section 6). The last section concludes this review.

2. Literature Overview

In this paper, traffic flow models based on queueing theory are considered. The following subsections explain the basic concepts in detail and give relevant references. The interested reader on the history of traffic flow theory in general, is referred to e.g. Newell (2002) or Daganzo (1997).
2.1. Modelling Traffic Flows

Traffic flows can be divided into two primary types: uninterrupted versus interrupted traffic flows (Transportation Research Board (1996)):

(1) The first type, *Uninterrupted flows*, is defined as all the flows regulated by vehicle-vehicle interactions and interactions between vehicles and the roadway. For example, vehicles traveling on a highway are participating in uninterrupted flows.

(2) *Interrupted flow*, the second type of traffic flows, is flow regulated by an external means, such as a traffic signal. Under interrupted flow conditions, vehicle-vehicle interactions and vehicle-roadway interactions play a secondary role in defining the traffic flow.

Understanding what type of flow is occurring in a given situation will lead to different methods for analyzing traffic situations. In this paper, only uninterrupted flows are considered, i.e. only traffic on highways are considered and modelled using queueing models.

In the literature, three main types of model representations are considered depending upon the level of detail: microscopic, mesoscopic and macroscopic models. More specifically, microscopic models deal with vehicles, where macroscopic models deal with flows. The mesoscopic representation combines microscopic and macroscopic elements in a unified approach.

*Microscopic* models describe each vehicle separately and are based on theories of how vehicles maneuver through traffic. Microscopic models are oriented towards:

- Car-following theories: These models describe the behavior of a vehicle following another vehicle (Transportation Research Board (1996)).
- Time-space diagrams: A time-space diagram is commonly used to solve a number of transportation-related problems. Typically, time is drawn on the horizontal axis and distance from a reference point on the vertical axis. The trajectories of individual vehicles in motion are portrayed in this diagram by sloping lines, and stationary vehicles are represented by horizontal lines. The slope of the line represents the speed of the vehicle. Curved portions of the trajectories represent vehicles undergoing speed changes such as deceleration (Daganzo (1997)).
- Microsimulation: These models try to model and visualize transport systems at the basic level of a vehicle. Software tools that can be used here are e.g. AIMSUN, MICROSIM, PARAMICS, VISSIM, etc. See the internet page [http://www.its.leeds.ac.uk/projects/smartest/links.html](http://www.its.leeds.ac.uk/projects/smartest/links.html) for more information and a comparison of the different microsimulation models.

In *macroscopic* models, all individual vehicles are aggregated and described as flows. In general, macroscopic models can be categorized into one of the following approaches:

- Capacity analysis: These models try to obtain insights into all aspects of ca-
pacity and level-of-service analyses for highway (and other) facilities. More information on these models, can be found in Transportation Research Board (1998).

- Speed-flow-density relationships: These models use the speed-flow-density relationships as a basis. The first model that mathematically captures this relationship is the one developed by Greenshields (1935).
- Shock wave analysis: Shock waves in traffic are very similar to the waves produced by dropping stones in water. A shock wave propagates along a line of vehicles in response to changing conditions at the front of the line. Shock waves can be generated by collisions, sudden increases in speed caused by entering free flow conditions, etc. Basically, a shock wave exists whenever the traffic conditions change.

Mesoscopic models mix elements of the microscopic and macroscopic models in an attempt to get the best of both worlds. Mesoscopic models describe the traffic entities at a high level of detail, but their behaviour and interactions are described at a lower level of detail. For instance, a lane-change manoeuvre might be represented for an individual vehicle as an instantaneous event, where the decision to perform a lane-change is based on e.g. relative lane densities and speeds obtained via the macroscopic models (see e.g. Ben-Akiva et al. (1998)). Mesoscopic models can be categorized as follows:

- Headway distribution models: these models describe the distribution of the headways (i.e. the passage times difference of two successive vehicles) of the individual vehicles, while neither explicitly considering nor tracing each vehicle separately (Branston (1976).
- Cluster models: A cluster is a group of vehicles that share a specific property. These clusters are then routed through the network and act as one entity. The speeds on each road is derived from a speed-density function defined for that road (Leonard et al. (1989)).
- Gas-kinetic continuum models: these models describe the dynamics of velocity distributions (Hongler and Filliger (2002). Gas-kinetic models implicitly bridge the gap (via e.g. Boltzmann approaches as in the seminal paper by Prigogine and Andrews(1960)) between microscopic driver behaviour and the aggregated macroscopic modelling approach so that more complex and non-linear dynamics can be reproduced (Nelson and Sopasakis (1998)).
- Mesoscopic simulation (De Palma and Marchal (2002)): The main application area of mesoscopic simulation models is when the detail of a microscopic simulation might be desirable but infeasible due to the large network to be analyzed.

The main disadvantages of microscopic and mesoscopic models are their complexity, their non-analytical character and their large demand on computer time. These models are more simulations tools rather than mathematical models. Due to these drawbacks, the usability of microscopic and mesoscopic models is mostly
limited to sections of roads, rather than networks. Therefore, macroscopic models are more suitable for the design of control strategies since they describe the traffic flow process analytically and demand lower computational time (May (1990)).

2.2. Speed-Flow-Density Diagrams

It is usually observed that the speed for a certain time period tends to be reproduced whenever the same flow is observed. Based on this observation, it seems reasonable to postulate that, if traffic conditions on a given road are stationary, there should be a relationship between flow, speed, and density. The specific relationship between speed, flow and density results in the concept of speed-flow-density diagrams, which describe the relationships between traffic flow \( q \), density \( k \) and speed \( v \). The seminal work on speed-flow diagrams was the paper by Greenshields (1935). In this paper, he derived a parabolic expression for the speed-flow diagram. Over the years, the concept originating from Greenshields resulted in the well-known speed-flow-density diagrams. Other references later in the literature are Daganzo (1997); Button (1993); Gazis (2002), etc.

In general, the study of this type of traffic flow models boils down to the analysis of these speed-flow-density relationships (see e.g. the seminal paper of Greenshields (1935). The basic formula of traffic flow theory incorporates the interdependence of traffic flow \( q \), traffic density \( k \), and the speed \( v \) (Hall (1996)):

\[
q = k \times v \tag{2.1}
\]

Using relation (2.1), the typical speed-flow-density diagrams can be constructed. Figure 1 shows the relationships between the speed-flow, the speed-density, and the flow-density diagram.

The actual form of these diagrams depends upon the prevailing traffic and roadway conditions on the roadway segment under study. Although the diagrams show continuous curves, it is unlikely that the full range of all points will be found at any particular measurement location. Almost all data collected for the calibration of these diagrams are subject to influences of changing environmental conditions, non-homogeneity of vehicles in the traffic stream, and lack of complete isolation from ramps and interchanges (Transportation Research Board (1998)). If traffic count data are available, traffic flows \( q \) can be assumed as given, which leaves us to calculate either traffic density or speed to complete the above formula. These diagrams also illustrate a number of significant points, i.e. a zero flow \( q = 0 \) occurs under two very different conditions:

1. When there are no cars in the facility, density is zero \( k = 0 \), and flow is zero. Speed is purely theoretical for this condition and would be whatever the first driver would select, probably the highest possible value (e.g. at the speed limit or \( v_f \)).

2. When density becomes so high that all vehicles stop (speed is zero), the flow \( q \) is also zero. This is because there is no movement and vehicles cannot pass
Fig. 1. The relations between the speed-flow, the speed-density, and the flow-density diagrams

A point on the roadway. The density at which all movement stops is called the jam density ($k_j$).

Between these two extreme points, the dynamics of traffic flow produce a maximizing effect. As density $k$ increases from zero, flow $q$ also increases, since more vehicles are on the roadway. While this is happening, speed begins to decline (because of the interaction between vehicles). This decline is virtually negligible at low and medium densities and flows. As density continues to increase, these generalized diagrams suggest that speed decreases significantly before the capacity is achieved. Capacity is reached when the product of density and speed results in the maximum flow. Any flow other than capacity can occur under two conditions: one with a high speed and low density and one with low speed and high density. The high density and low speed side of the diagrams represents forced or breakdown flow (Daganzo (1997)). For each time period a different flow is observed and consequently different speeds and densities (following the speed-flow-density diagrams).
2.3. Queueing Theory Approaches

In the remainder of the paper, only traffic flow models based on queueing theory are presented and discussed. It is important to mention here that the queueing models reviewed here assume steady-state conditions, i.e. the same behavior is reproduced and observed every time with the same probability. In terms of traffic, this means that the traffic flows observed are stationary. The assumption of stationary traffic flows (or equivalent, steady-state queueing models) means that all vehicles will always be driving (no matter how slow). The non-stationary traffic however experiences stop's and go's (see e.g., Boel and Mihaylova (2006)). These non-stationary traffic flows can be modelled using so-called transient queueing models. Heidemann (1999)) shows that under non-stationary conditions, the speed-flow-density results deviate from the ones obtained with stationary queueing models. Moreover, phenomena like stop-and-go traffic can be explained using these models. Heidemann (1999) shows that the non-stationary flow-density diagrams converge to the stationary ones when the time period considered in the non-stationary models grows to infinity. In general, the steady-state results are most appropriate in design and policy recommendations. The transient queueing models are more useful in specific control situations for relatively small networks (Van Woensel (2003)).

Several papers are available in the academic literature that model traffic flows using a queueing approach: Heidemann (1996) showed that traffic flows could be adequately modelled using basic queueing models. Vandaele et al. (2000) elaborated further on Heidemann and extended his approach to general queueing models. In Heidemann (1996) and Vandaele et al. (2000), a basic framework for modelling traffic flows with queueing theory was developed. The queueing approach to traffic flows was explained in detail and applied to several single node (i.e. single stage) queueing models. Moreover, Van Woensel and Vandaele (2005) proved the validity of the queueing approach to uninterrupted traffic flows by comparing the queueing results with observed data on speed and flow. Van Woensel et al. (2005a) came to the same conclusion based on the comparison of the queueing results with a traffic simulation study. In this paper, the relationship between flow and speed is simulated in order to test the effectiveness of some queueing based traffic models (see also, Wuyts et al. (2004)). These publications thus demonstrated the usability of the queueing models to adequately model traffic flows by comparing the queueing results with empirical data of speed and flow observed on highways and with simulation studies.

Jain and MacGregor Smith (1997), following a slightly different approach than the one in the previously mentioned papers, introduced the concept of state-dependent queueing models for modelling traffic flows and showed that it is more accurate in highly congested situations. In another paper, (Cruz et al. (2005)) stated that one of the most universal and significant applications where queueing networks occur include vehicular traffic flows. Finally, some research is done on a travel time-flow model originating from Davidson (1978). The model is based on some con-
cepts of queueing theory but a direct derivation has not been clearly demonstrated (Akçelik (1991); Akçelik (1996)). Please note that there are many other publications that use queueing models but these are usually focused on other situations: interrupted traffic flows (Heidemann (1991); Heidemann (1994); Heidemann and Wegmann (1997)), where traffic is modelled on intersections with or without traffic lights; incident management (Qin and Smith (2001); May (1990)), where queueing analysis is used to estimate traffic characteristics under incident situations, including the estimation of the maximum queue length, average queue length, maximum individual delay, average individual delay, and total delay or use oversimplified queueing models (e.g. deterministic queues in May and Keller (1957)).

In the queueing approach to traffic flow analysis, roads are subdivided into segments, with length equal to the minimal space needed by one vehicle on that road (Figure 2). Define $k_j$ as the maximum traffic density (i.e. maximum number of cars on a road segment). This length is then equal to $1/k_j$ and matches the minimal space needed by one vehicle on that road. Each road segment is then considered as a service station, in which vehicles arrive at a certain rate $\lambda$ and get served at another rate $\mu$ (Vandaele et al. (2000)).

Vandaele et al. (2000) and Heidemann (1996) showed that the speed $v$ can be calculated by dividing the length of the road segment ($1/k_j$) by the total time in the system ($W$).

$$v = \frac{1}{k_j W}$$ (2.2)

The total time in the system $W$ is then different depending upon the queueing model used. The total time in the system $W$ is then the sum of the waiting time $W_q$ and the service time $W_p$, or:

$$W = W_q + W_p$$

$$= W_q + \frac{1}{k_j v_f}$$

In general, formula (2.2) can be rewritten in the following general form:

$$v = \frac{v_f}{1 + \Omega}$$ (2.3)
Table 1. The specific form of $\Omega$ for each queueing model

<table>
<thead>
<tr>
<th>Queueing model</th>
<th>$\Omega$</th>
</tr>
</thead>
<tbody>
<tr>
<td>$GI/G/1KLB$</td>
<td>$\frac{\rho}{(1-\rho)} \left( \frac{1}{2} \right) \frac{1}{k_j v_f} \exp \left[ -\frac{2(1-\rho)(1-c_a^2)^2}{3\rho(c_a^2 + c_s^2)} \right]$</td>
</tr>
<tr>
<td>$GI/G/zK$</td>
<td>$\left( \frac{c_a^2 + c_s^2}{2} \right) \frac{\rho(\sqrt{2(m+1)}-1)}{m(1-\rho)} \left( \frac{1}{k_j v_f} \right)$</td>
</tr>
<tr>
<td>$GI/G/zW$</td>
<td>$\phi \left( \frac{c_a^2 + c_s^2}{2} \right) \left( \frac{1}{k_j v_f} \right) W_{qM/M/k}$</td>
</tr>
</tbody>
</table>

With $\phi$ a correction factor defined in Whitt (1993) and $W_{qM/M/z}$ the formula for the waiting time in an $M/M/z$ queue.

Formula (2.3) shows that the speed is only equal to the maximum speed $v_f$ if the factor $\Omega$ is zero. For positive values of $\Omega$, $v_f$ is divided by a number strictly larger than 1 and speed is reduced. The factor $\Omega$ is thus the influence of congestion on speed. High congestion (reflected in a high $\Omega$) leads to lower speeds than the maximum. The factor $\Omega$ is a function of a number of parameters depending upon the queueing model chosen: the traffic intensity $\rho$, the coefficient of variation of service times $c_s$ and coefficient of variation of inter-arrival times $c_a$. High coefficients of variation or a high traffic intensity will lead to a value of $\Omega$ strictly larger than zero. Actions to increase speed (or decrease travel time) should then be focussed on decreasing the variability or on influencing the traffic intensity, for example by manipulating the arrivals (arrival management and ramp metering). The above function (2.3) is an exact analytical representation of the speed-flow-density diagrams. The specific shape of the speed-flow-density diagrams will depend upon the queueing model chosen and on the parameters used for the model (Vandaele et al. (2000)). Table 2.3 shows the specific form of $\Omega$ for the general queueing models.

The advantage of the queueing models is that the physical characteristics of the road network immediately can be mapped onto the parameters of the queueing model. The flow $q$ is a parameter that is determined empirically over time, allowing the determination of realistic velocity profiles as a function of time. In the queueing formulas, one has four parameters that allows one to model any possible situation: the coefficient of variation of the inter-arrival times $c_a$, the coefficient of variation of the service times $c_s$, the jam density $k_j$ and the free flow speed $v_f$. In practice, the jam density and the free flow speed are fixed for a given arc $(i,j)$, leaving the coefficients of variation to represent the specific traffic conditions (e.g. bad weather, etc.), see Van Woensel and Vandaele (2005); Van Woensel et al. (2005a) for some insights on how to determine these values in real-life.
2.4. Added Value and Limitations of the Queueing Approach

Queueing theory might be perceived as being too mathematically restrictive to be able to model all real-world situations. This handicap arises because the underlying queueing theory assumptions do not always hold in the real world. Any model (e.g., econometrical models, simulation, etc.) is an abstraction of reality. A queueing model is a mathematical model and as a consequence, an abstraction of reality. In this review, it is shown however that this abstraction does not mean that the queueing approach is inadequate to model traffic flows and congestion.

On the other hand, depending upon the specific research question asked, the queueing approach might not be the best methodology. If one wants to explicitly take into account the complexity inherent in the traffic domain such as modelling travellers behaviour and their interaction with Advanced Travel Information Systems, alternative modelling approaches are needed. This social nature of traffic operations seems to be a key question more and more explored in the literature (Erol et al. (2005)). Usually drivers are modelled as interacting social agents allowing their behaviour to be predicted and considered in an agent-based micro-simulation approach (Adler et al. (2005), where a complex system is viewed as a large set of small, interacting components. The main focus is on identifying the components in a system, discovering their local behavior and their interactions. Two issues with agent-based micro-simulation are the computational performance, and the software development cost. Micro-simulations running at a very detailed level, emulating the individual behavior of every entity in the system are thus computationally very intensive (Erol et al. (2005)).

If one accepts the smaller level of behavioral insights, the queueing approach also offers some advantages when incorporated in decision and/or optimization tools: it provides both insight and explanation; it is comprehensive and because it involves explicit analytical modelling, it is very well suited for serving in higher level problems with optimization purposes. From a practical point of view and given the inherent possibility for optimization, the queueing approach is a tractable method if a traffic model has to be embedded in other models with optimization purposes, e.g. dynamic vehicle routing problems (VRP). The main difficulty in the VRP models, is that one needs a good representation of the traffic process itself that easily can be integrated. The key issue is thus the characterization of the speed distribution and the resulting travel times on each link over different time slices due to the stochastic and dynamic nature of travel times. Here, the queueing approach is extremely valuable (see e.g. Van Woensel et al. (2005); Kerbache and Van Woensel (2005) for more details). The queueing models developed also contribute enormously to the validation and evaluation of economic policies. A first attempt to combining economics and the queueing models is a congestion pricing application presented in Van Woensel et al. (2005b).
3. Traffic Flows and Queueing Networks

In general, queueing networks are defined as open, closed, or mixed. In open queueing networks, customers enter the system from outside, receive some service at one or more nodes and then leave the system. In closed queueing networks, customers never leave or enter the system: a fixed number of customers circulate within the network (Whitt (1984)). Mixed queueing networks are systems that are open with respect to some customers and are closed with respect to other customers (Balsamo et al. (2001)). Research in the area of queueing networks is very active, resulting in a vast amount of journal papers, books, reports, etc. For general and complete classifications of queueing networks, the reader is referred to e.g. Walrand (1988).

If one assumes that vehicles arrive from outside the network, follow a route in the network and finally, leave the system then open queueing networks are most appropriate to model road networks. As a consequence, closed and mixed queueing networks are not discussed in this paper. The interested reader is referred to the following references on closed and mixed queueing networks: Perros (1994); Suri et al. (1993); Buzacott and Shanthikumar (1993); Kleinrock (1975); Kelly (1979) and many others.

It is assumed that vehicles arrive in the network following a general distribution and are served according to a general distribution. Moreover, for traffic flows on highways, only feed-forward flows through the network need to be considered: i.e. the only way of arriving at a node is from an immediately preceding connected node or from outside the system. This means that loops or feedbacks in the road network are not considered. Of course, other distributions (than the general distribution) can be assumed too for the arrival and service rates. In this paper it is however opted to work at each node $m$ with general distributions for the arrival and service rate with a mean rate of $\lambda_m$ and $\mu_m$ respectively and a coefficient of variation of $c_{Am}$ and $c_{Sm}$ respectively. Summarizing, the road network can be modelled as a feed-forward open generally distributed queueing network with one (or more) type(s) of vehicle (multi-class) and individual arrivals of each vehicle.

Vandaele et al. (2000) proved that the average speed at node $m$ denoted by $v_m$, can be obtained as (or adding a subscript $m$ for the node to formula (2.2)):

$$v_m = \frac{1/k_j^m}{W_m}$$

(3.4)

with $k_j^m$ the jam density at node $m$ and $W_m$ the total time spent in node $m$. This total time is then the sum of both the waiting time at node $m$: $W_q^m$ and the service time at node $m$: $W_p^m$. The problem now shifts to finding an expression for $W_m$ (or equivalently for both $W_q^m$ and $W_p^m$). The analysis is now split up into two parts depending upon the buffer size: infinite buffer sizes (section 3.1) versus finite buffer sizes (section 3.2).
3.1. Infinite Buffer Sizes

In this section, the assumption is made that capacity of the buffer space between two consecutive connected nodes is infinite. A buffer can then accommodate any number of customer waiting for service (Perros (1994)). As a consequence, each node in the network is unaffected by events occurring at other nodes. Therefore, the insights and formulas obtained for the single node models can be utilized (see Vandaele et al. (2000)). The methodology for modelling infinite queueing networks and obtaining the relevant performance measures is presented in this section.

Unfortunately, for the $GI/G/1$ and $GI/G/z$ queueing models, no closed form expression for the expected waiting time in the system $W^m_q$ is available. Consequently, to determine $W^m_q$ for the $GI/G/1$ and $GI/G/z$ queueing models, one has to rely on approximations. These approximations make use of the mean and the variance of the inter-arrival and process time distributions. In the literature, numerous approximations are described: e.g. Kraemer and Lagenbach-Belz (1976); Marchal (1976); Page (1972); Kingman (1964) (also known as the heavy-traffic approximations), Whitt (1993), etc. The Kraemer-Lagenbach-Belz approximations ($KLB$) are generally considered as a good approximation (Buzacott and Shanthikumar (1993)) but are restricted to one server only. To cope with multiple servers, the Whitt approximations ($W$) are used. The Kingman approximations ($K$) are interesting because they perform well under the assumption of high traffic intensity which typically occurs at highly congested situations (i.e. the Kingman approximation is also referred to as a heavy-traffic approximation). For a discussion, comparison and further references of different approximations the reader is referred to Van Woensel (2003) and Vandaele (1996).

The performance measures of queueing networks depend upon the inter-arrival times and the service requirements, and the related coefficients of variation. It is supposed that the inter-arrival and service distributions of flows entering the network to be well specified. The problem now is to completely characterize the movements of vehicles between the different nodes. More specifically, insights are needed on how the service characteristics of one node affects the inter-arrival process at other nodes (Zijm (2002)). Before continuing, the following variables are defined:
In networks, the coefficient of variation of the inter-arrival times at node \( m \) depends on the departure processes of all preceding nodes. Of course, these departure processes are a function of both the respective arrival and service processes at these preceding nodes. Assume \( m \) is the node under consideration and all nodes preceding this node \( m \) are indexed with the letter \( t \). Due to the dependency on preceding nodes, an equation which relates the coefficient of variation of the inter-arrival times at node \( m \) with the properties of the preceding machines is needed. The following relationship captures this concern (Vandaele (1996)):

\[
c_{Am}^2 = \sum_{t=1}^{T} \left( \frac{\lambda_t}{\lambda_m} p_{t,m} \right) c_{At,m}^2 + \frac{\lambda'_m}{\lambda_m} c_{Am}'^2 \quad (3.5)
\]

The first term of expression (3.5) relates to a weighted average of the aggregate squared coefficient of variation of the internal arrivals to node, the second term takes into account the aggregate squared coefficient of variation of the external arrivals at node \( m \). In other words, the coefficient of variation of the inter-arrival times is the sum of the weighted average of the coefficient of variation of the inter-arrival times coming from all preceding nodes (connected with node \( m \)) and the weighted average of the coefficient of variation of the inter-arrival times coming from outside the system. The coefficient of variation of the inter-arrival times coming from all preceding nodes (connected with node \( m \)) is a function of the departure processes of these nodes. The second term in expression (3.5) takes into account the squared coefficient of variation of the streams coming from outside the system. The aggregated arrival rate at node \( m \) (\( \lambda_m \)) is defined as the sum of all arrival rates entering node \( m \):

\[
\lambda_m = \sum_{t=1}^{T} \lambda_t p_{t,m} + \lambda'_m
\]
Buzacott and Shanthikumar (1993) report the following relationship between \( c_{At,m} \) and \( c_{Dt} \):

\[
c_{At,m}^2 = p_{t,m} c_{Dt}^2 + (1 - p_{t,m})
\]  

(3.7)

If all traffic goes from node \( t \) to node \( m \), the proportion \( p_{t,m} \) equals 1. As a consequence, relationship (3.7) reduces to: \( c_{At,m}^2 = c_{Dt}^2 \). If however, \( p_{t,m} = 0 \) (or there is no direct flow between node \( t \) and node \( m \)) relationship (3.7) reduces to \( c_{At,m}^2 = 1 \).

On its turn, the squared coefficient of variation of departure time at node \( t \) \( (c_{Dt}^2) \) is approximated using the following expression (Hopp and Spearman (1996)):

\[
c_{Dt}^2 \approx \left(1 - \rho_t^2\right) c_{At}^2 + \rho_t^2 c_{St}^2
\]  

(3.8)

Formula (3.8) shows that the departure process is a function of both the arrival process and the service process at node \( t \). When traffic intensity is high \( (\rho_t^2 \text{ is high}) \) at node \( t \), the service process will have a larger impact on the departure process. In the extreme case when \( \rho_t^2 = 1 \), \( c_{Dt}^2 \approx c_{St}^2 \). The opposite is true when having low traffic intensity \( (\rho_t^2 \text{ is low}) \): the arrival process then determines the departure process at node \( t \). In the extreme case when \( \rho_t^2 = 0 \), \( c_{Dt}^2 \approx c_{At}^2 \). This expression originates from Kuehn (1979) which is originally based on the Marshall (1968) formula.

Substituting expressions (3.7) and (3.8) in formula (3.5), some minor reworking and expressed as an equality, the following formula for the squared coefficient of variation of the inter-arrival times at node \( m \) can be approximated by the following formula:

\[
c_{Am}^2 = \frac{1}{\lambda_m} \left\{ \sum_{t=1}^{T} \left[ \lambda_t p_{t,m}^2 \left(1 - \rho_t^2\right) c_{At}^2 + \lambda_t p_{t,m} \left( p_{t,m} \rho_t^2 c_{St}^2 + 1 - p_{t,m} \right) \right] + \lambda'_m c_{Am}^2 \right\}
\]  

(3.9)

There are as many of these equations as there are nodes in the queueing/traffic network. In order to find the coefficients, this set of linear equations has to be solved simultaneously. However, due to the assumption of feed-forward in flow (without loops and feed-backs) a single pass methodology can be used. As the only information needed to solve equation (3.9) are the variables of the immediate preceding nodes, these equations can be solved in a straightforward way: i.e. start at the first node and work your way through the network to the last node.

### 3.2. Finite Buffer Sizes

In this section, the step to queueing networks with finite buffer sizes is made: the assumption is now that the capacity of the buffer space between two consecutive connected service stations is finite. As a consequence, each node in the network might be affected by events at other nodes, leading to the phenomena of blocking and starvation (Perros (1994)).
In general, two blocking mechanisms can be distinguished: blocking-after-service and blocking-before-service. Blocking-after-service occurs when after service, a customer sees that the buffer in front of him is full and as a consequence cannot continue its way in the network. Blocking-before-service implies that a server can start processing a next customer only if there is a space available in the downstream buffer. If not, the customer has to wait until a space becomes available. Most production lines operate under the blocking-after-service system. Moreover, in the literature it is the most commonly made assumption regarding the buffer behavior (Dallery and Gershwin (1992)). For the road networks discussed in this paper, the blocking-after-service mechanism is assumed.

In general, four possible approximations methodologies for solving finite queueing network models can be used (Jain and Macgregor Smith (1994)): isolation methods, repeated trial, node-by-node decomposition and expansion methods. In this paper, the expansion method is used and involves three stages: network re-configuration, parameter estimation and feedback elimination. The expansion method is developed to solve \( M/M/z/K, M/G/z/K \) and \( GI/G/1/K \) queueing networks. Unfortunately, no papers exist yet in the literature that report on approximations for \( GI/G/z/K \) queueing networks. Consequently, when using the expansion method with general inter-arrival distributions and general service distributions all lanes on the road are aggregated into one lane.

Instead of presenting a formal overview of the queueing methodology, this section will offer an intuitive approach and a selection of formulas that is sufficient to understand the remainder of this paper. Moreover, the flexibility of the expansion method allows for easy adding newly developed formulae. In the remainder of this section, the expansion method will briefly be described. For more information and applications of the (generalized) expansion method, the reader is referred to Kerbache and Macgregor Smith (1987); Kerbache and Macgregor Smith (1988); Cheah and MacGregor Smith (1994); MacGregor Smith and Cruz (2005); Spinellis et al. (2000); MacGregor Smith and Cruz (2005); Cruz and MacGregor Smith (2007).

For finite queueing networks it can be proven by Little’s adapted formula that the total time in the node \( W^m \) is obtained by the following expression:

\[
W^m = \frac{L^m}{\lambda_m (1 - p^K_m)}
\]

with \( L^m \) the average number of customers in the node and \( p^K_m \) blocking probability at node \( m \) with a buffer size \( K \) at node \( m \). Instead of following Kerbache and MacGregor Smith (2000), the blocking probability \( p^K_m \) is now obtained as follows (Kim and Chae (2003)):

\[
p^K_m = (1 - \rho_m) \left( \frac{a_R}{a_R + b - a} \right) \left( 1 + \frac{a - b}{a_R + b_R - a} \right)^{K - 1} - \rho_m \]

The number of customers \( L^m \) is obtained using the following formula (Kim and
Chae (2003)): 

\[ L^m = \frac{\lambda_m(a_R + b_R - a)}{1 - \rho_m} + \frac{b - b_R}{a_R} + \left[ \frac{\rho_m(b - b_R)}{(1 - \rho_m)a_R} \cdot \frac{\lambda(a_R + b_R - a) + \rho_m K}{1 - \rho_m} \right] p_K^m 
+ (1 - p_K^m)(1 - \lambda_m a_R) \]  

(3.12)

with \( a = \frac{1}{\lambda_m}, \ b = \frac{1}{\mu_m}, \ a_R = \frac{(c^2_A + 1)}{2\lambda_m} \) and \( b_R = \frac{(c^2_S + 1)}{2\mu_m} \) (Kim and Chae (2003)). The difficulty is now to obtain the values of the unknowns: \( c^2_A, \rho_m \). These values can be determined by solving the finite queueing network using the expansion method (Kerbache and Maegregor Smith (1987)).

The first step in the expansion method involves re-configuring the network: an artificial node is added for each finite node in the network. The artificial node is added to register the blocked customers at the finite node. In Figure 3, node 2 has a finite capacity, i.e. the buffer space between node 1 and 2 is limited to a fixed value \( K \). Therefore, a holding node \( h \) is included to account for the blocked customers (Kerbache and Maegregor Smith (1988)).

If node 2 is not saturated (i.e. the buffer is not full), the customer proceeds to the queue of node 2, with probability \( 1 - p_K \) (with \( p_K \) the probability that there are \( K \) customers waiting in the queue or the queue is full). However, if node 2 is saturated (i.e. the buffer is full) then the customer is blocked with probability \( p_K \) and is redirected to the artificial node. As a consequence, this customer will incur a delay before he can join the queue of node 2. After this delay, the customers again tries to join the queue of node 2. Now two possible situations can occur: either the queue is still full and the customer incurs another delay with probability \( p_K' \), or the customer enters the queue to receive service at node 2. To represent this process, the artificial node has a feedback arc to account for these attempts. The artificial node has the same arrival and service process as the finite node for which it is inserted. The only difference is that there are \( \infty \) servers, so that a blocked customer immediately can
receive its service/delay (Kerbache and Macgregor Smith (1988)).

In the second step, the parameters for the system described above are determined. These unknowns are in the most general case (Kerbache and MacGregor Smith (2000)): the probability of a customer being blocked: \( p_K \), the probability that a customer is forced back to the holding node given he was rejected at the previous trial: \( p'_K \), the service rate at the holding node: \( \mu_h \), the squared coefficient of variation of the departure process from node 1: \( c^2_{D1} \), the squared coefficient of variation of the arrival process to the blocked node 2: \( c^2_{a2} \), the squared coefficient of variation of the arrival process at the holding node \( h: c^2_{ah} \) and the squared coefficient of variation of the service process at the holding node \( h: c^2_{sh} \). These parameters can be obtained by the formulae described in Kerbache and MacGregor Smith (2000) and the references mentioned therein.

The repeated visits to the holding nodes (due to the feedbacks), create strong dependence in the arrival process. Therefore, the repeated immediate feedback needs to be eliminated. This is done by giving the customer a total service time during the first passage through the holding node. This last step is called the feedback elimination in Kerbache and MacGregor Smith (2000).

Summarizing, the expansion method involves first expanding the network by adding a holding node for each finite node, then setting up a system of non-linear equations combining the above relationships and finally, removing the feedback at all holding nodes (Kerbache and Macgregor Smith (1987)). The system of non-linear equations is dependent upon the specific assumptions regarding the distribution of the arrival and service process. For \( GI/G/1/K \) queueing networks a system of non-linear equations needs to be solved with the following unknowns: \( \{ \lambda, \lambda_j, \lambda_h, p_K, p'_K, c^2_{d1}, c^2_{a1h}, c^2_{ah}, c^2_{sh} \} \) (Kerbache and MacGregor Smith (1987) and Kerbache and MacGregor Smith (2000)). This system of non-linear equations for the \( GI/G/1/K \) queueing network is programmed in Wolfram Mathematica 5.0 and can be solved using a Newton-like non-linear optimization technique (see e.g. Malek-Madani (1997)).

4. Demonstration of the methodology

In the previous section, different formulas for modelling uninterrupted traffic flows using queueing networks with infinite buffer sizes and finite buffer sizes were developed. In this section, these formulas will be used for some basic network layouts: first, the basic layouts will be discussed and secondly, an arbitrarily configured network is analyzed.

4.1. Basic layouts

The following three network sample layouts are considered: Tandem network configurations, Merge network configurations and Split network configurations. Any possible network is always a combination of these three basic network layouts.
Therefore, it is interesting to study them separately. Figure 4 presents the network configurations in more detail.

The formulas for the queueing networks with infinite buffer sizes are programmed in Microsoft Visual Basic 6.0 and can be manipulated using a graphical user interface. All formulas for the queueing networks with finite buffer sizes are programmed in Mathematica 4.0. This software tool is chosen because the solution of these models requires non-linear optimization techniques readily available in Mathematica 4.0. Each network layout and its results is discussed in detail.

Table 2 presents the input data used for different parameter settings depending upon the buffer size. These values come from an empirical analysis where observed data is compared to the queueing model results (Van Woensel and Vandaele (2005)). The buffer size numbers are obtained as follows: focusing on setting 1, it is assumed that each road segment has an equal length of 3 km: i.e. the space between server \(i\) and server \(i+1\) is 3 km, or the length of the buffer before server \(i+1\) is equal to 3 km. As a consequence, the buffer capacity is equal to the buffer length, 3 km multiplied with the maximum traffic density \(k_j\), 120 veh/km, resulting in 360 vehicles. In this calculation, it is assumed that all lanes are aggregated into one lane (similar to the literature, e.g. Daganzo (1997)). The other parameter settings follow the same logic for the calculation of the buffer size, but the length of the segment is shortened from 3 km to 0.5 km (in setting 5). It should be noted that the purpose of this demonstration is to show the effect of the buffer size on the queueing results, rather than presenting a complete experimental design on all parameters used in
Table 2. The parameters used for the nodes in the networks

<table>
<thead>
<tr>
<th>Setting 1</th>
<th>Setting 2</th>
<th>Setting 3</th>
<th>Setting 4</th>
<th>Setting 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>$k_j$</td>
<td>120</td>
<td>120</td>
<td>120</td>
<td>120</td>
</tr>
<tr>
<td>$v_f$</td>
<td>120</td>
<td>120</td>
<td>120</td>
<td>120</td>
</tr>
<tr>
<td>$c_a$</td>
<td>0.7</td>
<td>0.7</td>
<td>0.7</td>
<td>0.7</td>
</tr>
<tr>
<td>$c_s$</td>
<td>0.5</td>
<td>0.5</td>
<td>0.5</td>
<td>0.5</td>
</tr>
<tr>
<td>$K$</td>
<td>$+\infty$</td>
<td>360</td>
<td>240</td>
<td>120</td>
</tr>
</tbody>
</table>

this analysis. For the latter, the reader is referred to Van Woensel (2003).

Each parameter setting is applied to each of the above network layouts. The buffer capacity ($K_i$) for network models with infinite buffers is set to infinity ($K_i = +\infty$, for each node $i$). However, for the network models with finite buffers, the values $K_i$ in the table are used for the capacity. Also the parameter $c_a$ is only used when applicable, i.e. an arrival of vehicles from outside the network. The arrival of vehicles from outside the network is for layout 1 equal to 4500 vehicles at node 1; for layout 2, 2500 vehicles at both nodes 1 and 2 and again 4500 vehicles at node 1 in layout 3. The routing probability from nodes 1 and 2 connecting 3 in network layout 3 is 0.5. The results for the above network layouts combined with the different scenarios are presented in Table 3.

As one can see, the results between setting 1 and setting 2 do not differ much. The reason for this observation is that the blocking probability in setting 2 is very small. As a consequence, the difference with the results for the infinite buffers network are negligible. When the buffer between two connected nodes gets smaller, the difference becomes more significant: the blocking probability gets larger, resulting in a decrease in speeds. More specifically, decreasing buffer sizes, results in lower speeds.

When focusing on layout 1 in setting 1, one can see that if no splits, merges, off-ramps, or on-ramps are present and all nodes are identical, speed increases and density decreases. It seems that flow goes to a certain structured stable state if there are no interruptions. The driving factor behind this phenomenon is the decreasing coefficient of variation of inter-arrival times. Uncertainty decreases and, as a consequence, speed increases and density decreases. It can be shown (Van Woensel (2003)) that if the tandem of nodes would be very long, the coefficient of variation of inter-arrival times will approximate the coefficient of variation of service times, leading to a stable speed and density. In this case, more than 20 identical nodes in the network leads to a coefficient of variation of inter-arrival times equal to 0.5. Speed will be almost 120 kilometer per hour and density would be 37 vehicles per kilometer. In the other settings studied, this effect is disturbed by the corrupting influence of the blocking probability.

When looking at the merge layout in setting 1, some observations are made. At the merge node, the coefficient of variation of the inter-arrival times decreases very
Table 3. Results for the different settings and network layouts

<table>
<thead>
<tr>
<th>Layout</th>
<th>Setting 1</th>
<th>Setting 2</th>
<th>Setting 3</th>
<th>Setting 4</th>
<th>Setting 5</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>(c_a)</td>
<td>(v)</td>
<td>(k)</td>
<td>(v)</td>
<td>(k)</td>
</tr>
<tr>
<td>Layout 1</td>
<td>((B_1, S_1))</td>
<td>0.7</td>
<td>109</td>
<td>41</td>
<td>0.7</td>
</tr>
<tr>
<td></td>
<td>((B_2, S_2))</td>
<td>0.7</td>
<td>109</td>
<td>41</td>
<td>0.7</td>
</tr>
<tr>
<td></td>
<td>((B_3, S_3))</td>
<td>0.66</td>
<td>119</td>
<td>46</td>
<td>0.7</td>
</tr>
<tr>
<td>Layout 2</td>
<td>((B_1, S_1))</td>
<td>0.7</td>
<td>119</td>
<td>21</td>
<td>0.7</td>
</tr>
<tr>
<td></td>
<td>((B_2, S_2))</td>
<td>0.7</td>
<td>119</td>
<td>21</td>
<td>0.7</td>
</tr>
<tr>
<td></td>
<td>((B_3, S_3))</td>
<td>0.83</td>
<td>118</td>
<td>19</td>
<td>0.83</td>
</tr>
<tr>
<td>Layout 3</td>
<td>((B_1, S_1))</td>
<td>0.7</td>
<td>109</td>
<td>41</td>
<td>0.7</td>
</tr>
<tr>
<td></td>
<td>((B_2, S_2))</td>
<td>0.83</td>
<td>118</td>
<td>19</td>
<td>0.83</td>
</tr>
<tr>
<td></td>
<td>((B_3, S_3))</td>
<td>0.83</td>
<td>118</td>
<td>19</td>
<td>0.83</td>
</tr>
</tbody>
</table>

This is mainly due to the small coefficients of variation of the service times. This decrease in the coefficient of variation is however offset by the merging of the flow (5000 vehicles), resulting in a lower speed (109 km/hr) than the individual merging streams. In the other settings studied for the merge layout, this effect is even increased by the influence of the increasing blocking probability.

Finally, based on the split layout for setting 1, important insights can be reported. After the split node, the coefficient of variation of the inter-arrival times to the connected nodes increases. The increase in the coefficient of variation is however offset by the splitting of the flow (2500 vehicles), resulting in a higher speed.
Fig. 5. An arbitrarily configured network

(118 km/hr) than the stream before the split. In the other settings studied for the split layout, this effect is again increased by the influence of the increasing blocking probability.

4.2. Arbitrarily configured networks

An arbitrarily configured network is presented as a last demonstration of the methodology (Figure 5). This network can be seen as a combination of tandem, split and merge configurations. The nodes are defined in Table 4. The flow proportions are $p_{1,3} = 0.4$, $p_{1,4} = 0.6$, $p_{2,5} = 1.0$, $p_{4,6} = 1.0$, $p_{5,6} = 1.0$.

The buffer capacity ($K_i$) for network models with infinite buffers is set to infinity ($K_i = +\infty$, for each node $i$). Each road segment is assumed to have length of 3km: i.e. the space between server $i$ and server $i+1$ is 3km, or the length of the buffer before server $i+1$ is equal to 3km. For example, the buffer capacity at node 1 is equal to the buffer length, 3km multiplied with the maximum traffic density $k_j$, 90 veh/km, resulting in 270 vehicles. For the network models with finite buffer sizes this results in the following values ($K_1, K_2, K_3, K_4, K_5, K_6$) = (270, 180, 150, 210, 210, 210) are used for the capacity of these buffers. After a computer run of a few seconds in Microsoft Visual Basic, the output in Table 4 is generated. The probability of blocking is very small. As a consequence, the difference with the results for the infinite buffers network are negligible. Experiments in Van Woensel (2003) show the effects of the blocking parameter on the speeds. Basically, the conclusions made in the previous section hold.

5. Optimal spacing of counting points on the road

More and more detector loops are being installed throughout the world to count the number of vehicles passing a certain point (Boel and Mihaylova (2006)). Mostly, the decision concerning the location of the detector is arbitrarily (e.g. near an on-ramp or off-ramp). For traffic management purposes these detector loops should be placed on strategic places to assure the best follow-up and traffic guidance. Based on the insights obtained from the literature on finite versus infinite queueing networks applied to traffic environments, a policy tool is developed to determine the optimal positions of the vehicle detectors on highways. In other words, what are the optimal
positions of the counting points on congested highways?

Formally, the question can be reformulated as follows: what should be the buffer capacity such that the blocking probability is equal to some threshold value. This threshold value for the blocking probability should be set in such a way that an influence on the performance measures (and consequently, speed) can be derived. In this section, it is assumed that the threshold value for the blocking probability \( p_t \) is equal to 0.005. Of course, any other value could be chosen.

\[
\text{Max } K \\
\text{subject to: } \\
p_K \geq p_t'
\]

The threshold value for the blocking probability \( p_K' \) is set to 0.005 in the analysis. The specific results for the buffer size \( K \) now depend upon the queueing model and its specific parameters chosen. In a second step, this buffer size \( K \) should be transformed in a measurement in meters to obtain the spacing. This is done by using the maximum traffic density \( k_j \). The buffer size \( K \) can be calculated as \( K = k_j \times \text{length} \times \text{lanes} \). Assuming all lanes are aggregated into one lane (i.e. \( \text{lanes} = 1 \)) and minor reworking, the length of the segment is equal to: length = \( \frac{K}{k_j} \).

The maximum traffic density \( k_j \) is then obtained from the specific queueing model used. Figure 6 shows for different values of the traffic intensity \( \rho \), the maximum corresponding space needed for the counting points to have a blocking probability of at least 0.005. Of course, any other value could be chosen.

For low traffic intensities \( (0 \leq \rho \leq 0.6) \), the infinite buffer models would be a better option to use. However for larger traffic intensities \( (\rho > 0.6) \), the functions in Figure 6 can be used to determine the maximum space between two consecutive counting points. For example, assuming a traffic intensity of 0.8 and the parameters set to the value in the above table, the optimal spacing would be every 146 meter. Of course, in highly congested situations the variability will be higher than the value of 0.75 chosen above. Assuming that the coefficients of variation of the inter-arrival times and the service times are both equal to 1.5, the result changes to 572 meter for the \( GI/G/1 \) queueing model. The latter value is close to spacing (approximately 500

Table 4. The arbitrarily configured network: input and results

<table>
<thead>
<tr>
<th>Node</th>
<th>( c_u )</th>
<th>( c_s )</th>
<th>( k_j )</th>
<th>( v_f )</th>
<th>Flow</th>
<th>Speed</th>
<th>( p_K )</th>
<th>Speed</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.50</td>
<td>0.5</td>
<td>90</td>
<td>120</td>
<td>3000</td>
<td>120</td>
<td>4.01 \times 10^{-21}</td>
<td>120</td>
</tr>
<tr>
<td>2</td>
<td>0.40</td>
<td>0.5</td>
<td>60</td>
<td>120</td>
<td>1550</td>
<td>120</td>
<td>2.85 \times 10^{-21}</td>
<td>119</td>
</tr>
<tr>
<td>3</td>
<td>0.86</td>
<td>0.5</td>
<td>50</td>
<td>120</td>
<td>1200</td>
<td>112</td>
<td>7.53 \times 10^{-20}</td>
<td>112</td>
</tr>
<tr>
<td>4</td>
<td>0.81</td>
<td>0.5</td>
<td>70</td>
<td>120</td>
<td>1800</td>
<td>112</td>
<td>3.23 \times 10^{-21}</td>
<td>111</td>
</tr>
<tr>
<td>5</td>
<td>0.64</td>
<td>0.5</td>
<td>70</td>
<td>120</td>
<td>1550</td>
<td>120</td>
<td>3.04 \times 10^{-21}</td>
<td>120</td>
</tr>
<tr>
<td>6</td>
<td>0.68</td>
<td>0.5</td>
<td>70</td>
<td>120</td>
<td>3350</td>
<td>75</td>
<td>3.12 \times 10^{-21}</td>
<td>75</td>
</tr>
</tbody>
</table>
6. Future Research Opportunities

An interesting future research step could be the empirical validation of the queueing networks. Unfortunately, no data for a complete road network (including all links, on-ramps and off-ramps) was available at this moment. As a consequence, no validation of the network models could be done directly. In previous work (Van Woensel and Vandaele (2005), it was demonstrated that the queueing models for...
single nodes are very good approximations for the real traffic flows. Because the network models with infinite buffer sizes consist of the formulas for the single nodes, it is expected that the validation of these network models will be positive. An interesting extension would then be to evaluate the performance of the finite queueing networks.

An interesting approach is the embedding of the queueing approach in the agent-based simulation environment. Cetin et al. (2003) use a simple queueing model to limit the number of agents that can be on a link at the same time. It would be worthwhile to incorporate the more advanced queueing models described in this review in the agent-based models. As such, one could get the best of two worlds: the number of agents on a link is determined by queueing models, while the interaction between the agents comes from the simulation.

7. Conclusions

In this review, the queueing approach to traffic flows is discussed in great detail. Starting from the general insights from traffic flow theory, the link with queueing models is made. Most of these queueing models published so far in the literature are based on single node analysis. An extension towards queueing networks based on the well-available queueing literature is presented. The analysis was split up in two parts depending upon the buffer size. Both the methodology for modelling infinite and finite buffers queueing networks was explained in detail. Results showed that if the buffer size is sufficiently large enough, results for finite and infinite buffers networks are almost the same.

This paper ended with an simple application of the finite queueing network methodology. A tool was presented to facilitate the public policy maker to determine the optimal positioning of the vehicle detectors. The main purpose was to determine the optimal spacing of the counting stations on a highway in order to get more detailed and useful information from the observed data in congested situations.

8. Acknowledgments

The authors would like to thank the two anonymous referees and the editor for their valuable input during the process of (re-)writing the paper.

References


Heidemann D and H Wegmann (1997). Queueing at unsignalized intersections. *Transporta-


Nelson P and A Sopasakis (1998). The Prigogine-Herman kinetic model predicts widely scattered traffic flow data at high concentrations. Transportation Research B, 32, 8,


Van Woensel T, B Wuys, and N Vandaele (2005a). Validating state-dependent queueing models for uninterrupted traffic flows using simulation. *4OR (Accepted)*.


